

Focus Mk2 ST225/RS 07>11 Dump Valve Kit Fitting Instructions



1) Remove oval plastic pipe.



2) Bung ribbed pipe, clip, fold back and secure with tie wrap on strut brace.



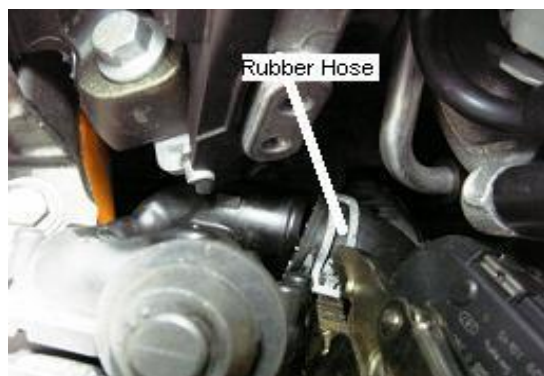
3) Push canister out of mounting bracket in the direction of the arrow, then remove bracket.



4) Pull canister to one side while clamping the spring clip on the inlet hose then remove the canister and spring clip.



5) Remove small plastic shroud above cam cover between cam pulleys and oil filler cap, cut vacuum pipe, fit plastic tee piece and silicone hose, attach dump valve to silicone hose.



6) Remove this rubber hose and reverse it. Use the 2nd jubilee clip on the other end. If you do not reverse this hose the dump valve will rest on the engine.



7) Fit dump valve into inlet hose using 3rd Jubilee clip to secure.



8) Re-fit plastic shroud taking care not to trap the vacuum pipe. Start car and rev engine to check the valve is operating correctly, if the car runs OK then road test to make sure the car drives as before.



Collins Performance Dump Valve Kit Contents

- 1 x Collins 33mm Double piston dump valve
- 1 x Collins 33mm Alloy bung
- 3 x 30-40mm Jubilee clips (1X)
- 1 x 5mm Plastic tee piece
- 1 x 300mm Length of silicone vacuum hose
- 1 x 295 mm Tie wrap

Tools Required

- | | |
|----------------------------|--------------------------|
| Flat screw driver | For Jubilee clips |
| 10mm socket or spanner | To remove bracket |
| Mole Grips / Pliers | To remove spring clip |
| Sharp knife / side cutters | To cut vacuum hose |
| T30 Torx | To remove plastic shroud |



Parts that should be kept safe / left over.

- 1 x Oval plastic pipe
- 2 x Set screws
- 1 x Mounting bracket
- 1 x Canister
- 1 x Spring clip